

# UNITED STATES PATENT OFFICE.

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#### ELECTRICAL CONNECTOR.

#### 1,170,034.

## Specification of Letters Patent. Patented Feb. 1, 1916.

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To all whom it may concern:

Be it known that I, WILLIAM H. ADAMS, a citizen of the United States, residing at Kenyon, county of Washington, State of Rhode Island, have invented an Improvement in Electrical Connectors, of which the following description, in connection with the accompanying drawing, is a specification, like characters on the drawing repre-10 senting like parts.

This invention relates to improvements in electrical connectors and has particular reference to removing the strains of vibratory, or other tensioned stresses from the individual current-carrying media. Such strain results 15 in parted conductors or in loosened imperfect contacts each entailing circuit interruption. It is common to convey one or more electrical conductors within an armored or other-20 wise protected sheath, conduit or cable. In

- such forms the contained wires or other conductors emerge from the cable at each end and are thereafter carried to the desired points, to a source of electrical energy and
- to a current utilization point. Resulting 25from such constructions, practice has demonstrated that the terminals of the individual strands or wires, thus isolated and fre-quently singly bearing the stress of the cable weight or of any force or motion imparted 30
- thereto, are broken under repeated bendings. Where the usual conducting wires terminate in metallic pins or tips the ordinary jars tend to pull and twist them out of contact. 35 And, while the novel electrical connectors disclosed herein are adapted especially for use with the ignition systems of internal combustion engines, their multifarious
- adaptations to electrical circuits where flexi-40 bility and certain continuity of current conduction is desired, are obvious.

The selected embodiment of this invention, herein described and illustrated, is that of such an electrical connector as is designed 45 to convey electrical energy from the usual spark coil to the commutator or timer of an internal combustion engine. Especially in motor vehicle service, with the constant swaying and jarring shocks and the frequent 50 movement of the commutator to change its angular position consequent upon the advance or the retardation of the spark lever

to meet the demands of varying loads, is such bending and torsional strain present. Furthermore, in such service these indi- 55 vidual wires though properly insulated are directly and singly exposed constantly to high temperatures, to oil and to dirt by which means their insulation rapidly deteriorates and breaks occur which are diffi- 60 cult both of detection and of repair due to their restricted and offtimes inaccessible locations.

The object of this invention is to provide a flexible electrical connector to which the 65 terminals of the current-carrying means are rigidly secured.

Another object is to provide an electrical connection for the spark coil and timer parts of an internal combustion engine, the cur- 70 rent-carrying media being incased in an insulated conduit—the timer and coil terminals of the respective media being rigidly attached to the cable.

Other objects of the invention will more 75 fully appear from the following description and from the accompanying drawings and will be pointed out in the annexed claims. An embodiment of this invention as

adapted to the engine ignition parts of the 80 well-known Ford automobiles has been illustrated. However, it is obvious that this device may be employed with an internal com-bustion engine having any number of cylinders or with other electrical apparatus hav- 85 ing need of flexible connections, as but slight variations need be made so to adapt it.

Figure 1 is a view of the connector show-ing the spark coil and timer connections; Fig. 2 is a section on the line 2-2 of Fig. 1; 90 Fig. 3 is a view partially in section showing a modified form of timer terminal connection; Fig. 4 is a plan of the form illustrated in Fig. 3; Fig. 5 is a view partially in sec-tion of a modified connection at spark coil 95 and timer terminals; Fig. 6 is a view of an-other modified timer connection; Fig. 7 is a plan of the timer terminal shown in Fig. 6.

In the drawings, the connections shown are for four current-carrying elements as 100 employed, for example, to convey electrical impulses between the spark coil and the commutator or timer. The wires 1, four in number as shown, are carried within a cable

or conduit 2. This conduit comprises the usually spirally taped, knitted or woven covering inclosing a flexible insulating medium 3 in which are embedded the wires 1,

- thus respectively insulated from each other. 5 This conduit is rigidly secured at each end to the respective terminals shown. At one end is shown the spark coil connection. This consists, in the form shown in Fig. 1,
- 1) of a tubular portion 4 of a material having insulating properties preferably of wood or fiber. A sleeve 5 which surrounds and retains therein the tubular portion has a cylindrical coupling 6 within which is received 15 the conduit. The wires 1 are led to their
- respective terminals 7 which are insulated from each other. These terminals are from each other. formed of a conducting material and have apertures 8 to receive the usual binding posts
- 20 of a spark coil. This tubular portion receives, when the wires are electrically attached to their respective terminals, an insulating substance 3 which enters therein in a viscous state and subsequently hardens.
- In Fig. 5 is shown another form of spark 25coil connection. The wooden or fibrous portion 9 receives on its surface the wires 1 which are secured thereto and are thus led to their respective terminals 7 secured to the
- 30 wood or fiber, preferably countersunk, and having apertures 8 to receive in electrical contact the spark coil binding posts. In this form the portion 9 has an integral projection 10 to which the conduit 2 is secured by
- s5 the plate 11 screwed to the projection. As at the spark coil end of the connector. so at the commutator or timer end, all stresses-longitudinal or transverse - are borne by the conduit and not, as at present, 40 by the individual conductors.

Referring again to Fig. 1, the connection to the usual timer mechanism is shown. The timer casing 12 contains the usual fiber ring 13 having equidistantly embedded therein

- 45 the four contact segments 14 each having its binding post 15. The usual roller contact, carried by the roller arm mounted upon the timer shaft and revoluble therewith, is shown. Each binding post 15 passes through
- 50 the fiber ring and through the timer casing. The casing, opposite each binding post, has an opening in which is inserted, and suitably retained, the insulating collar 16. The washer 17 of non-conducting material is se-
- 55 cured to the collar. The binding post extends through the collar and washer and has secured in adjustable threaded engagement thereon the usual thumb nut.

The cable or conduit 2 at this timer end is sc rigidly affixed to a substantially annular head 18 which is composed of inflexible or hardened insulating material 19 surrounded by the usual protective taped or woven covering. The wires 1 pass from the conduit to ss this timer head and are carried embedded in

the material, being thereby respectively insulated. Each wire has secured thereto a metal conducting terminal 20 which projects from the under side of the head. The wires 1 in the head are of progressively increasing 70 lengths so that each terminal may be positioned adjacent and may be detachably secured to one binding post. The terminals 20, apertured to receive the binding posts, are thus retentively held between the insu- 75 lating washer 17 and the thumb nut. In dotted lines in Fig. 1 is shown a transverse brace 21 joining the two ends of the headinsuring greater rigidity should it be deemed 80 necessary.

Another form of rigid timer connection is shown in Figs. 3 and 4 in which the head is composed of a channel iron or U-shaped member 22 having a coupling 23 affixed thereto in which the conduit 2 is received \$5 and rigidly retained. This member 22 which is preferably metallic is filled with a hardened insulation in which the wires 1 are embedded. The inner face 24 is positioned next to the timer casing 12. A plurality of 90 binding post slots 25 are afforded by cutting away the lower flange and the inner face of this member. The wires are led through the head in parallel pairs from the conduit The end of each wire is electrically con- 95 nected to a conducting metal sleeve 26 which has a bottom longitudinal slot. This head is, therefore, adapted to be positioned about . the timer casing from which the binding posts project by removing the thumb nuts 10 from each and sliding the head thereapon. The binding posts 15 are received each within a slot 25 and make electrical connection with the slotted metal sleeve 26. The thumb screws are then adjustably tightened upon 10 the binding post and sleeve and the head fixedly retained.

Fig. 5 shows another modification of a timer connection. In this structure the flexible conduit 2 is fixedly secured to and re- 1 ceived within a wooden or fibrous block 27. Secured to this block are in this embodiment four rigid metallic conducting bars 28 each of which is screwed to the block at one end The other ends of these conductors are each attached to a binding post, the bars and posts being suitably insulated from the timer casing. Each of the wires from the spark coil is electrically attached to a bar.

In Figs. 6 and 7 is shown another form of 1 rigid timer connection. In this structure the timer casing is preferably of a pressed or molded electrically insulating material, the conductors being embedded and relatively insulated in the annular enlarged partion shown in section in Fig. 6 where the integral casing is shown partially broken away. This casing has an offset portion 29 into which the multi-strand conduit 2 is received and fixedly retained. Each strand 1

or wire 1 is led through the insulation to a collar 30 carried by and making electrical connection with one of the binding posts 15. There is thus produced an improved elec-

5 trical connection having a main flexible wire carrying conduit whereby all strain is removed from the individual wires. It is efficient, simple and easy of attachment and liability of circuit interruption is reduced 10 to a minimum.

It is understood that the embodiments of the invention as disclosed herein are illustrative and not restrictive and that the invention may be incorporated in other appa-15 ratus, and that it may be used for other purposes than in connection with timing mecha-

nisms Having fully described my invention, what

I claim as new and desire to secure by Let-20 ters Patent is:

1. An electrical connector comprising a flexible cable, members rigidly affixed to opposite ends of said cable and each having a plurality of relatively insulated terminals,

25 a plurality of relatively insulated conductors carried by said cable, each oppositely disposed pair of said relatively insulated terminals being connected by one of said conductors, whereby relative movement of

30 said members is compensated for by said cable and said members and strains upon said terminals and conductors are avoided. 2. An electrical connector comprising a

flexible cable, inflexible members rigidly affixed to opposite ends of said cable, and forming therewith a substantially integral continuous structure, each of/said inflexible members having a plurality of relatively insulated terminals, a plurality of relatively

insulated conductors carried by said cable, each oppositely disposed pair of relatively insulated terminals being connected by one of said conductors, whereby relative movement of said members is compensated for

45 by said cable and said members and strains upon said terminals and conductors are avoided.

3. In an electrical connector, a flexible insulating medium, a plurality of relatively 52 insulated conductors carried by said medium, members rigidly affixed to opposite ends of said medium, each member having a plurality of relatively insulated terminals, a head substantially annular formed by one 55 of said members and bearing therein the

relatively insulated conductors of progressively increased length.

4. In an electrical connector, a flexible insulating medium, a series of relatively in-60 sulated conductors carried within said medium, means for connecting said conductors to electrical receiving and distributing elemeuts including an inflexible head rigidly secured to said insulating medium said rela-

55 tively insulated conductors extending into

said head and each having a terminal, and a metallic reinforcing means surrounding said head.

5. In an electrical connection, a flexible insulating medium, a substantially annular 70 head inflexibly attached to said medium, a series of relatively insulated conductors inclosed in said medium, and extending into said head in circumferential pairs of different lengths, a relatively insulated terminal 75 for each of said conductors.

6. A flexible member carrying a plurality of respectively insulated flexible conductors, a group of fixed and relatively insulated terminals carried by said member, means for 80 rigidly securing said member to each group, each of said conductors making a relatively insulated electrical connection between pairs of terminals.

7. In an electrical connector, a flexible in- 85 sulating medium, a plurality of conductors separately embedded in said medium and carried thereby, rigid members inflexibly affixed to opposite ends of said medium and having a plurality of relatively insulated 90 terminals, one of said members comprising a block of insulating material, rigid relatively insulated terminals secured thereto and extending therefrom, and means for connecting said conductors to said terminals. 95

8. A group of relatively immovable and relatively insulated terminals adapted to be severally attached to the binding posts of a multiple spark coil, a cable comprising mutually insulated and protected strands equal 100 in number to said terminals, a rigidly connected but mutually insulated group of terminals connected to the opposite end of said cable and adapted to fit and be fastened upon the binding posts of a commutator.

9. An electrical connector for ignition systems of internal combustion engines, including a flexible medium, a series of relatively insulated conductors carried by said medium, a timer casing rigidly secured to 110 said medium and forming therewith a substantially continuous structure, means for carrying said conductors relatively insulated in said casing and a series of relatively insulated terminals in said casing each con- 115 nected to one of such conductors.

10. An electrical connector of the character described including a flexible medium, a series of relatively insulated conductors carried by said medium, a timer casing formed 120 of electrical insulating material, means for rigidly securing said medium thereto whereby a substantially continuous structure is formed, a series of relatively insulated terminals in said casing, said conductors extend- 125 ing from said flexible medium into said insulating casing and electrically connected each to one of said terminals.

11. In an ignition device for internal combustion engines, a rigid member comprising 130

105

a series of relatively insulated terminals adapted each to be attached to a spark coil unit, a timer including a casing therefor, a flexible insulating medium rigidly secured to 5 said member and to said timer casing, a series of conductors carried by said flexible medium and relatively insulated therein, an annular insulating and distributing chamber

in said casing, said conductors extending into said chamber and each having a rela- 10 tively insulated terminal adapted to make connection with a timer roller contact. In testimony whereof, I have signed my name to this specification.

### WILLIAM H. ADAMS.